



**CUT THIS OUT AND USE AS A
DRILL GUIDE TEMPLATE
FOR ALLTRAX "XCT" CONTROLLERS**

0.285" DRILL BIT# 19/64" TO 5/16"

1.350"

5.130"
[130.302 mm]

PASSENGER EDGE

5.250"
[133.350 mm]

OBC CORNER

BOTTOM TAB

Tolerances:
0.x = ± 0.1"
0.xx = ± 0.03"
0.xxx = ± 0.005"
Angular: ± 1°
Edge Breaks: 0.01" - 0.015"

THESE DESIGNS AND SPECIFICATIONS
ARE THE PROPERTY OF ALLTRAX INC
AND SHALL NOT BE COPIED OR USED FOR
MANUFACTURING WITHOUT ITS
WRITTEN CONSENT.

MATERIAL:

FINISH:

DRAWN T.THORNE	DATE 2/19/2016
CHECKED	
QA	
MFG	
APPROVED	

ALLTRAX INC			
DWG DRILL GUIDE KIT-CC-PREC-INSTALL XCT Controller			
SIZE B	FSCM NO.	DWG NO. DOC114-003	REV A
SCALE 1:1		SHEET 1 of 1	

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	initial release for Ron Mann	2/19/2016	